

**DLA Land and Maritime - VQ  
Supplemental Information Sheet for Electronic QML-31032**

Date: 8/15/2017

**Specification Details:**

Specification: MIL-PRF-31032  
Title: Printed Circuit Board/Printed Wiring Board  
Federal Supply Class (FSC): 5998  
Conventional: No  
Specification contains quality assurance program: Yes  
MIL-STD-790 Established Reliability & High Reliability: No  
MIL-STD-690 Failure Rate Sampling Plans & Procedures: No  
Weibull Graded: Yes  
Specification contains space level reliability requirements: No  
Specification allows test optimization: Yes

**Contact Information:**

Office of Primary Involvement: Electronic Devices Branch, DLA Land and Maritime - VQE  
Primary Qualifying Activity Contact: 614-692-0627, e-mail: vqe.is@dla.mil  
Secondary Qualifying Activity Contact: 614-692-0625, e-mail: vqe.rp@dla.mil

**Notes:**

If a manufacturer desires to have test data considered for qualification, it must be certified and meet all qualification test requirements of MIL-PRF-31032 and the applicable associated specification.

The listing of printed board manufacturing lines in the QML applies only to printed boards produced in the plant(s) specified herein. Therefore, only those printed boards that have been manufactured and tested on the certified/qualified lines listed herein can be supplied as QML printed boards.

The DLA Land and Maritime - VQE contacts for QML companies can be located in the file "31032 main points-of-contact" at website:  
[http://www.dscc.dla.mil/offices/sourcing\\_and\\_qualification/offices.asp?section#VQE](http://www.dscc.dla.mil/offices/sourcing_and_qualification/offices.asp?section#VQE)

QML is a definition of a manufacturer's verified capabilities. Manufacturers may use the add-on qualification process to qualify capabilities that are not currently listed on the QML. The user is encouraged to contact the manufacturer or Qualifying Activity to make arrangements for QML availability.

The following abbreviations are used in this listing:

Ag: Silver  
Au: Gold  
CAGE: Commercial and Government Entity (Code)  
Cu: Copper  
ENIG: Electroless Nickel Immersion Gold  
HASL: Hot Air Solder Level  
ImmAg: Immersion Silver  
IR: Infrared  
LPI: Liquid Photoimageable  
MIX: Mix of SMT and THM  
Ni: Nickel  
OSP: Organic Surface Protection  
Pb: Lead  
Pd: Palladium  
PTH: Plated Thru Hole  
SMOBC: Solder Mask Over Bare Copper  
SMT: Surface-Mount Technology  
Sn: Tin  
THM: Through-Hole Mounting

**SECTION I  
LIST OF MANUFACTURERS' QUALIFIED CAPABILITIES FOR EACH TECHNOLOGY**

<b>MANUFACTURER INFORMATION:</b> <b>Compunetics Inc.</b> 700 Seco Rd, Monroeville, PA, 15146 US	<b>PLANT LOCATION:</b> Same Address as Manufacturer	<b>CAGE Code:</b> 30598 <b>Phone:</b> 412-858-1272 <b>Fax:</b> <b>E-Mail:</b> sales@compunetics.com
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**CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION**

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2  
 Qualification Letters: VQ(VQE-13-026082), VQ(VQE-15-029422)  
 Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant  
 Max. Panel Size: 18" x 24"  
 Max. Number of Layers: 32  
 Max. Board Thickness: .26"  
 Min. Hole Size: .0098" Drilled Plated-Through Hole Before Plating  
 Aspect Ratio: 10.8:1 Through-Hole  
 Min. Conductor Width/Space: .004"/.004"  
 Hole Preparation: Plasma Desmear, Plasma Etchback  
 Hole Wall Conductive Coating: Electroless Copper  
 Copper Plating: Periodic Reverse Plate  
 Hole Fill/Via Plug: Conductive, Non-Conductive  
 Solder Resist: Liquid Photoimageable  
 Finish System: ENIG, HASL  
 Additional Fab Capabilities: Foil Lamination  
 Controlled Impedance: Differential, Single-Ended

**CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION**

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2  
 Qualification Letters: VQE-15-029722  
 Composition: M - Mixed based material printed boards  
 Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant; Woven Glass Reinforced, Hydrocarbon Resin with Ceramic Fill  
 Max. Panel Size: 18" x 24"  
 Max. Number of Layers: 18  
 Max. Board Thickness: .177"  
 Min. Hole Size: .017" Drilled Plated-Through Hole Before Plating  
 Aspect Ratio: 10.4:1 Through-Hole  
 Min. Conductor Width/Space: .0047"/.006"  
 Hole Preparation: Plasma Desmear  
 Copper Plating: Periodic Reverse Plate  
 Solder Resist: Liquid Photoimageable  
 Finish System: ENIG, HASL  
 Additional Fab Capabilities: Blind Vias, Sequential Lamination  
 Controlled Impedance: Differential, Single-Ended

**CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION**

Specification: MIL-PRF-31032/3, MIL-PRF-31032/4  
 Qualification Letters: VQ (VQE-17-031349)  
 Flex Base Material: Copper Clad Adhesiveless Polyimide  
 Max. Panel Size: 24" x 18"  
 Max. Number of Layers: 4  
 Max. Board Thickness: .024"  
 Min. Hole Size: .018" Drilled Plated-Through Hole Before Plating  
 Aspect Ratio: 1.3 Through-Hole  
 Min. Conductor Width/Space: .004"/.004"  
 Hole Preparation: Plasma Desmear  
 Hole Wall Conductive Coating: Electroless Copper  
 Copper Plating: Periodic Reverse Plate  
 Finish System: HASL  
 Flex Usage: Use A (Flex During Installation)